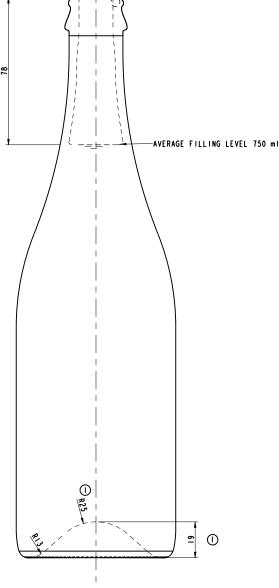
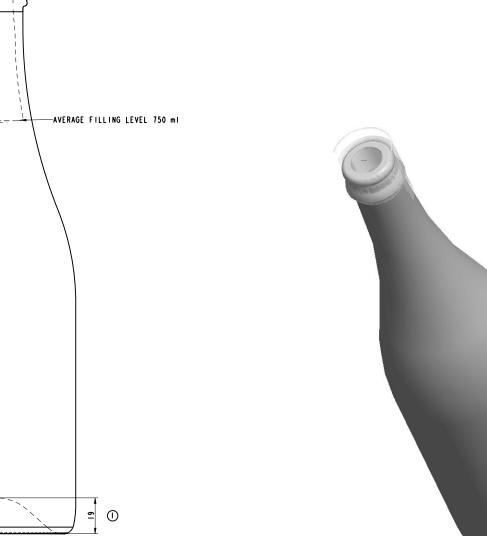


FINISH DESCRIPTION: See standardblatt DE 22 FORM L MAY 1994



INSERT: No





O-I Manufacturing Netherlands B.V.
Positive 46
3100 AA Schiedem, Netherlande
Tel. 181. +31 0104004444

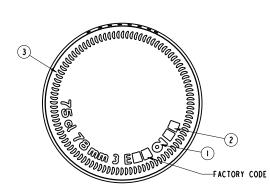
CONTAINER & MOULD ENGINEERING

EUROPE

NOTES: THIS DRAWING IS THE PROPERTY OF O-1 AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-1 WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



Ø 13.11 Ø84.5 ±1.6 4

I = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
FINE BRADEMORKSTIPPLES IS ONLY AN
ANDICAVIOU MAD THE CONSTRUCTION IS AT
3HE PRODUCTHON PLANT DISCRETION.
4 = CAVITY CODE

				CHECKED
				DRAWING NUM
	24-03-10	Radii adjusted according production	RAV	100043
No	DATE	REVISIONS	DESIGN/CHECK	100043

CATEGORY BEER	TILT ANGLE 20,11		
MAX. VERTICALITY TOLERANCE 3,3 mm	MEASURING CONTAINER YES		
FINISH SAP NUMBER 0345	FINISH REF. SPECIAL		
MINIMUM THROUGH BORE	MAX FILLING TUBE Ø		
CONTAINER OVERFLOW	/ CAPACITY (BRIMFUL)		
780ml:	± 3,5ml		
780ml :			
	CAPACITY (FILLPOINT)		
CONTAINER RATED O	CAPACITY (FILLPOINT)		

MAX GAS VOLUME

75	A	CH	ME	DEN	DD

DRAWING NUM 100043	BER	MOULD/SAP NUMBER 04777		
CHECKED		DATE		
DESIGNER	RAV	DATE	08-02-10	